



FLAT FILM PE FOR PACKAGING HYGIENIC PRODUCTS

1. PRODUCT PROPERTIES ¹

Parameter	Value	Deviation	Unit	Methodology
Thickness	≤ 35 > 35	2σ ± 8% 2σ ± 5%	μ	PN-ISO 4593
Width	60-344 345-1600	±3 ±5	mm	PN-ISO 4592
Density	992	± 5%	kg/m ³	PN-EN ISO 1183-2
Transmittance	Not tested ⁴	± 4	%	ASTM D1003
Haze	Not tested ⁴	± 4	%	ASTM D1003
Clarity	Not tested ⁴	± 4	%	ASTM D1003
Corona treatment level ²	min. 38	—	mN/m	ISO 8296

¹ Film made of PE² Constant level of corona treatment valid for three months

2. MECHANICAL PROPERTIES

Parameter	Value	Deviation	Unit	Methodology
Tensile at break: - lengthwise - crosswise	min. 25 min. 20	—	MPa	PN-EN ISO 527-3
Tensile at yield point: - lengthwise - crosswise	min. 12 min. 12	—	MPa	PN-EN ISO 527-3
Elongation at break: - lengthwise - crosswise	Depends on film thickness ⁴	—	%	PN-EN ISO 527-3
Coefficient of friction: • static • dynamic	0,15 - 0,30	—	—	PN-EN ISO 8295
Dart-drop	Not tested ⁴	—	g	PN-EN ISO 7765
Thermal shrinkage: - lengthwise - crosswise	Not tested ⁴	—	%	ASTM D2732
Charge decay time ³	≤ 10	—	s	BS 7506

³ Guaranteed time of charge decay within antistatic additive⁴ Tests are performed based on client's individual request

3. PACKAGING

Film on a paper core or on PVC core with diameter of 76 or 152 and placed on a pallet. Every roll is strictly labeled enabling production lot identification.

4. APPLICATION

Film for packaging hygienic products.

5. STORAGE

Film should be protected against atmospheric factors and be stored not longer than 24 months.