

Version 1

09.01.2024

— DATA SHEET —— TUBE/HOOD SHRINK

1. PRODUCT PROPERTIES ¹

Parameter	Value	Deviation	Unit	Methodology
Thickness	≤ 35 > 35	2σ ± 8% 2σ ± 5%	μ	PN-ISO 4593
Width	<800 800-1500 >1500	± 10 ± 15 ± 20	mm	PN-ISO 4592
Density	924	± 5%	kg/m³	PN-EN ISO 1183-2
Transmittance	Not tested⁵	± 4	%	ASTM D1003
Haze	Not tested⁵	± 4	%	ASTM D1003
Clarity	Not tested ⁵	± 4	%	ASTM D1003
Corona treatment level ²	min. 38	_	mN/m	ISO 8296

Film made of PE

2. MECHANICAL PROPERTIES

Parameter	Value	Deviation	Unit	Methodology
Tensile at break: - lengthwise - crosswise	min. 20 min. 20	_	MPa	PN-EN ISO 527-3
Tensile at yield point: - lengthwise - crosswise	min. 8 min. 8	_	MPa	PN-EN ISO 527-3
Elongation at break: - lengthwise - crosswise	Depends on film thickness ⁵	_	%	PN-EN ISO 527-3
Coefficient of friction ³ : • static • dynamic	Not tested ⁵	_	_	PN-EN ISO 8295
Dart-drop	Not tested ⁵	_	g	PN-EN ISO 7765
Thermal shrinkage: - lengthwise - crosswise	50 - 75 30 - 60	_	%	ASTM D2732
Charge decay time⁴	≤10	_	S	BS 7506

³ Suited towards customer's needs

3. PACKAGING

Film packaged according to customer's requirements. Product is strictly labeled enabling production lot identification.

4. APPLICATION

Shrink film of genetal use, the film for general packaging.

5. STORAGE

Film should be protected against atmospheric factors and be stored not longer than 24 months.

² Constant level of corona treatment valid for three months

⁴ Guaranteed time of charge decay within antistatic additive

⁵ Tests are performed based on client's individual request